

## WE CLAIM:

1. A method of manufacturing a low loss optical waveguide having a high refractive index core, said method comprising the steps of:
  - 5 forming a soot blank comprising  $\text{Ta}_2\text{O}_5$  and  $\text{SiO}_2$ ;
  - consolidating said soot blank to form a cane under conditions suitable to prevent crystallization in said blank; and
  - drawing said blank into an optical fiber.
- 10 2. The method as claimed in claim 1 wherein the step of consolidating said soot blank comprises the steps of:
  - exposing said soot blank to an atmosphere comprising helium; and
  - heating said soot blank to a temperature greater than  $1550^\circ\text{C}$ .
- 15 3. The method as claimed in claim 1 wherein the step of consolidating said soot blank comprises the steps of:
  - exposing said soot blank to a vacuum atmosphere, and
  - heating said soot blank to a temperature greater than  $1450^\circ\text{C}$ .
- 20 4. The method as claimed in claim 3 wherein the vacuum atmosphere comprises a pressure of less than about  $10^{-4}$  torr.
5. The method as claimed in claim 2 wherein the atmosphere comprises helium and oxygen.
- 25 6. The method as claimed in claim 1 wherein the step of forming a soot blank comprises the step of doping said soot blank with between about 2.5 wt%  $\text{Ta}_2\text{O}_5$  to about 3.5 wt%  $\text{Ta}_2\text{O}_5$ .
- 30 7. The method as claimed in claim 1 wherein said forming and consolidating steps comprise selecting parameters suitable to result in the optical fiber exhibiting a loss of less than about 1.8 dB/km at 1550 nm.

8. The method as claimed in claim 1 wherein said forming and consolidating steps comprise selecting parameters suitable to result in the optical fiber exhibiting a loss of approximately .25 dB/km at 1550 nm.

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9. The method as claimed in claim 8 wherein the step of consolidating said soot blank comprises the steps of:

exposing said soot blank to an atmosphere comprising helium; and heating said soot blank to a temperature greater than 1550° C.

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10. The method as claimed in claim 8 wherein the step of consolidating said soot blank comprises the steps of:

exposing said soot blank to a vacuum atmosphere; and heating said soot blank to a temperature greater than 1450° C.

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11. The method as claimed in claim 1 further comprising the step of overcladding said blank to form a cladding comprising SiO<sub>2</sub>.

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12. The method as claimed in claim 1 wherein the step of forming said soot blank comprises the steps of:

flowing Cl<sub>2</sub> gas over Ta within a Cl<sub>2</sub> reactor at a temperature greater than 350° C to form TaCl<sub>5</sub>;

delivering the TaCl<sub>5</sub> to an OVD burner to form soot comprising Ta<sub>2</sub>O<sub>5</sub>; and

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depositing said soot on a rotating mandrel to form said soot blank.

13. An optical fiber made by the method of claim 1.

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14. An optical fiber comprising;  
a high purity glass cladding; and

a glass core bounded by said cladding, said glass core having a higher refractive index than said cladding, said glass core including between about 2-

5 wt% Ta<sub>2</sub>O<sub>5</sub> after consolidation, and wherein light attenuation in said optical fiber is less than about 1.8 dB/km at 1550 nm.

5 15. The optical fiber as claimed in claim 14 wherein said glass core further includes SiO<sub>2</sub> and wherein said optical fiber is substantially free of crystals.

16. The optical fiber as claimed in claim 15 wherein light attenuation in said optical fiber comprises about 0.25 dB/km at 1550 nm.

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17. A glass for use in the core of an optical waveguide comprising:  
SiO<sub>2</sub>; and  
by weight on an oxide basis after consolidation, between about 2% non-crystallized Ta<sub>2</sub>O<sub>5</sub> to 5% non-crystallized Ta<sub>2</sub>O<sub>5</sub>.

15 18. The glass as claimed in claim 17 wherein said core glass is consolidated in a helium atmosphere at a temperature of between about 1600° C to about 2000° C.

20 19. The glass as claimed in claim 18 wherein said core glass is consolidated in a helium atmosphere at a temperature of between about 1600° C to about 1800° C.

25 20. The glass as claimed in claim 19 wherein said core glass is consolidated in a helium atmosphere at a temperature of between about 1600° C to about 1650° C.

21. The core glass as claimed in claim 17 wherein said core glass is consolidated in a vacuum atmosphere at a temperature greater than about 1450° C.

5 23. The core glass as claimed in claim 22 wherein light attenuation in said optical fiber is less than 0.25 dB/km at 1550 nm.